

# TOMEI Camshaft Spec Card

PART NAME PROCAM ENGINE RB25DE(T) R33 Late Model

PART NUMBER SET - IN 1417270092 EX 1419270092

※ R33 Early / Late model compatible

GRIND IN	270° / 9.25mm	SOLID	BACE IN	Φ 29.0	ROCKER ARM RATIO*	VALVE CLEARANCE IN	0.45
EX	270° / 9.25mm	SOLID	CIRCLE(Φ) EX	Φ 29.0	-	WHEN COLD EX	0.38

LIFT IN	@CAM 9.25mm	@VALVE 8.80mm	LOBE IN	110.0
EX	@CAM 9.25mm	@VALVE 8.87mm	CENTER(°) EX	115.0

\* ALL LIFTS ARE BASED ON ZERO LASH AND THORETICAL ROCKER ARM RATIOS

CAM TIMING		OPENS(°)	CLOSES(°)	Actual Duration @ Opening(°)
Actual Duration	IN	BTDC 24.0	ABDC 66.0	270.0
Valve Lift	EX	BBDC 69.0	ATDC 21.0	270.0

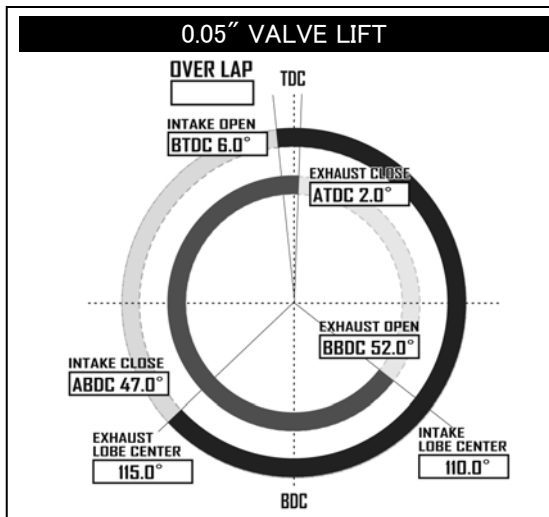
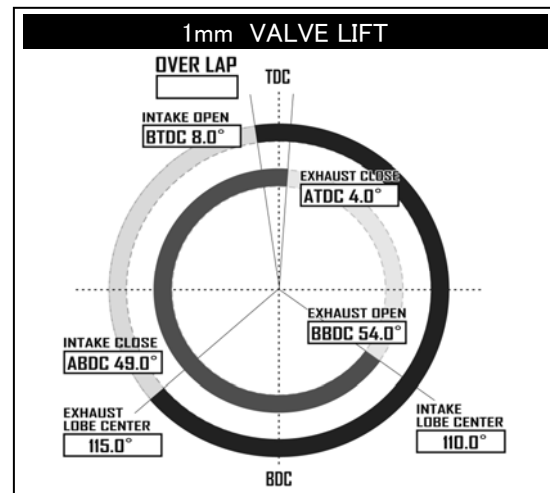
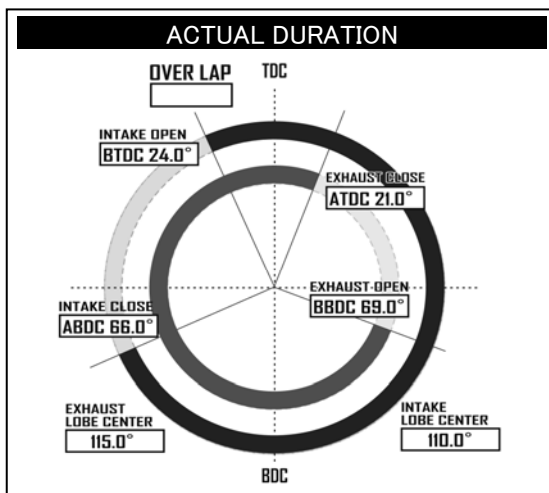
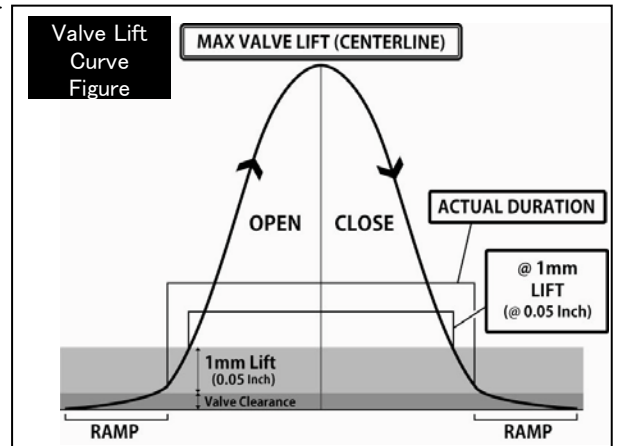
Values shown are, from start to the end of actual duration. (Excluding the ramp values)

CAM TIMING		OPENS(°)	CLOSES(°)	TOTAL DURATION(°)
at 1mm	IN	BTDC 8.0	ABDC 49.0	237.0
Valve Lift	EX	BBDC 54.0	ATDC 4.0	238.0

Values are of actual duration from start to end of 1mm value points. (Excluding ramp values)

CAM TIMING		OPENS(°)	CLOSES(°)	TOTAL DURATION(°)
at 0.05"	IN	BTDC 6.0	ABDC 47.0	233.0
Valve Lift	EX	BBDC 52.0	ATDC 2.0	234.0

Values are of actual duration from start to end of 0.05" value points. (Excluding ramp values)



REQUIRED VALVE SPRING SPEC		
NOMAL HEIGHT (mm)	IN	41.0
	EX	44.5
SET LENGTH (mm)		35.0
LIFT LENGTH (mm)		25.0
COMPRESSED HEIGHT (mm)		24.0
SET LOAD (kgf)		24.2 ± 7%
		38.5
LIFT LOAD (kgf)		80.6 ± 7%
		72.0 ± 5%
TOMEI PART NUMBER		163022

REQUIRED PARTS	
PRODUCT NAME	TOMEI PART NUMBER
SOLID VALVE LIFTERS	163006
SHIMS	
ADJUSTABLE CAM PULLEYS IN	152009
ADJUSTABLE CAM PULLEYS EX	152010
VALVE SPRINGS TYPE-B	163022